Murata DE2E3KY472MN3AM02F

深的创唯电子有限公司

http://www.murata-ec.com

muRata

Reference Specification

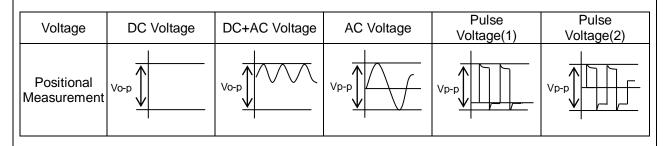
Type KY Safety Standard Certified Lead Type Disc Ceramic Capacitors for General Purpose

Product specifications in this catalog are as of Jun. 2019, and are subject to change or obsolescence without notice.

Please consult the approval sheet before ordering. Please read rating and Cautions first.

1. OPERATING VOLTAGE

When DC-rated capacitors are to be used in AC or ripple current circuits, be sure to maintain the Vp-p value of the applied voltage or the Vo-p which contains DC bias within the rated voltage range. When the voltage is started to apply to the circuit or it is stopped applying, the irregular voltage may be generated for a transit period because of resonance or switching. Be sure to use a capacitor within rated voltage containing these irregular voltage.



2. OPERATING TEMPERATURE AND SELF-GENERATED HEAT

Keep the surface temperature of a capacitor below the upper limit of its rated operating temperature range. Be sure to take into account the heat generated by the capacitor itself.

When the capacitor is used in a high-frequency current, pulse current or the like, it may have the selfgenerated heat due to dielectric-loss. Applied voltage should be the load such as self-generated heat is within 20 °C on the condition of atmosphere temperature 25 °C. When measuring, use a thermocouple of small thermal capacity-K of ϕ 0.1mm and be in the condition where capacitor is not affected by radiant heat of other components and wind of surroundings. Excessive heat may lead to deterioration of the capacitor's characteristics and reliability.(Never attempt to perform measurement with the cooling fan running. Otherwise, accurate measurement cannot be ensured.)

3. TEST CONDITION FOR WITHSTANDING VOLTAGE

(1) TEST EQUIPMENT

Test equipment for AC withstanding voltage should be used with the performance of the wave similar to 50/60 Hz sine wave.

If the distorted sine wave or over load exceeding the specified voltage value is applied, the defective may be caused.

(2) VOLTAGE APPLIED METHOD

When the withstanding voltage is applied, capacitor's lead or terminal should be firmly connected to the out-put of the withstanding voltage test equipment, and then the voltage should be raised from near zero to the test voltage.

If the test voltage without the raise from near zero voltage would be applied directly to capacitor, test voltage should be applied with the *zero cross. At the end of the test time, the test voltage should be reduced to near zero, and then capacitor's lead or terminal should be taken off the out-put of the withstanding voltage test equipment.

If the test voltage without the raise from near zero voltage would be applied directly to capacitor, the surge voltage may arise, and therefore, the defective may be caused.

*ZERO CROSS is the point where voltage sine wave pass 0V. - See the right figure -

0V voltage sine wave

4. FAIL-SAFE

When capacitor would be broken, failure may result in a short circuit. Be sure to provide an appropriate fail-safe function like a fuse on your product if failure would follow an electric shock, fire or fume.

5. VIBRATION AND IMPACT

Do not expose a capacitor or its leads to excessive shock or vibration during use.

6. SOLDERING

When soldering this product to a PCB/PWB, do not exceed the solder heat resistance specification of the capacitor. Subjecting this product to excessive heating could melt the internal junction solder and may result in thermal shocks that can crack the ceramic element.

When soldering capacitor with a soldering iron, it should be performed in following conditions.

Temperature of iron-tip : 400 °C max.

Soldering iron wattage : 50W max.

Soldering time : 3.5s max.

7. BONDING, RESIN MOLDING AND COATING

In case of bonding, molding or coating this product, verify that these processes do not affect the quality of capacitor by testing the performance of the bonded, molded or coated product in the intended equipment.

In case of the amount of applications, dryness / hardening conditions of adhesives and molding resins containing organic solvents (ethyl acetate, methyl ethyl ketone, toluene, etc.) are unsuitable, the outer coating resin of a capacitor is damaged by the organic solvents and it may result, worst case, in a short circuit.

The variation in thickness of adhesive, molding resin or coating may cause a outer coating resin cracking and/or ceramic element cracking of a capacitor in a temperature cycling.

8. TREATMENT AFTER BONDING, RESIN MOLDING AND COATING

When the outer coating is hot (over 100 °C) after soldering, it becomes soft and fragile. So please be careful not to give it mechanical stress.

Failure to follow the above cautions may result, worst case, in a short circuit and cause fuming or partial dispersion when the product is used.

9. OPERATING AND STORAGE ENVIRONMENT

The insulating coating of capacitors does not form a perfect seal; therefore, do not use or store capacitors in a corrosive atmosphere, especially where chloride gas, sulfide gas, acid, alkali, salt or the like are present. And avoid exposure to moisture. Before cleaning, bonding, or molding this product, verify that these processes do not affect product quality by testing the performance of a cleaned, bonded or molded product in the intended equipment. Store the capacitors where the temperature and relative humidity do not exceed -10 to 40 °C and 15 to 85%.

Use capacitors within 6 months after delivered. Check the solderability after 6 months or more.

10. LIMITATION OF APPLICATIONS

Please contact us before using our products for the applications listed below which require especially high reliability for the prevention of defects which might directly cause damage to the third party's life, body or property.

- 1. Aircraft equipment
- 2. Aerospace equipment
- 3. Undersea equipment
- 4. Power plant control equipment
- 5. Medical equipment
- 6. Transportation equipment (vehicles, trains, ships, etc.)
- 7. Traffic signal equipment
- 8. Disaster prevention / crime prevention equipment
- 9. Data-processing equipment exerting influence on public
- 10. Application of similar complexity and/or reliability requirements to the applications listed in the above.

NOTICE

1. CLEANING (ULTRASONIC CLEANING)

To perform ultrasonic cleaning, observe the following conditions.

Rinse bath capacity : Output of 20 watts per liter or less.

Rinsing time : 5 min maximum.

Do not vibrate the PCB/PWB directly.

Excessive ultrasonic cleaning may lead to fatigue destruction of the lead wires.

2. CAPACITANCE CHANGE OF CAPACITORS

· Class 1 capacitors

Capacitance might change a little depending on a surrounding temperature or an applied voltage. Please contact us if you use for the strict time constant circuit.

· Class 2 and 3 capacitors

Class 2 and 3 capacitors like temperature characteristic B, E and F have an aging characteristic, whereby the capacitor continually decreases its capacitance slightly if the capacitor leaves for a long time. Moreover, capacitance might change greatly depending on a surrounding temperature or an applied voltage. So, it is not likely to be able to use for the time constant circuit. Please contact us if you need a detail information.

3. PERFORMANCE CHÉCK BY EQUIPMENT

Before using a capacitor, check that there is no problem in the equipment's performance and the specifications.

Generally speaking, CLASS 2 ceramic capacitors have voltage dependence characteristics and temperature dependence characteristics in capacitance. So, the capacitance value may change depending on the operating condition in a equipment. Therefore, be sure to confirm the apparatus performance of receiving influence in a capacitance value change of a capacitor, such as leakage current and noise suppression characteristic.

Moreover, check the surge-proof ability of a capacitor in the equipment, if needed, because the surge voltage may exceed specific value by the inductance of the circuit.

Δ ΝΟΤΕ

- 1.Please make sure that your product has been evaluated in view of your specifications with our product being mounted to your product.
- 2. You are requested not to use our product deviating from this specification.

1. Application

This specification is applied to Safety Standard Certified Lead Type Disc Ceramic Capacitors Type KY used for General Electric equipment.

Type KY is Safety Standard Certified capacitors of Class X1,Y2.

Do not use these products in any automotive power train or safety equipment including battery chargers for electric vehicles and plug-in hybrids.

	Standard number	*Certified number	AC Rated volt. V(r.m.s.)
UL	UL60384-14	E37921	
CSA	CSA E60384-14	1283280	
VDE	IEC60384-14, EN60384-14	40006273	
BSI	EN60065 (8.8,14.2), IEC60384-14, EN60384-14	KM37901	
SEMKO		1612608	X1:250 Y2:250
DEMKO		D-05317	12.230
FIMKO	IEC60384-14, EN60384-14	FI 29603	
NEMKO	LIN00384-14	P16221234	
ESTI		18.0080	
NSW	IEC60384-14, AS3250	IEC60384-14, AS3250 6824	
CQC GB/T6346.14		CQC06001017447	

*Above Certified number may be changed on account of the revision of standards and the renewal of certification.

2. Rating

2-1. Operating temperature range

-40 ~ +125°C

2-2. Part number configuration

ex.) <u>DE2</u>	E3	KY	472	Μ	A2	В	M01F
Product	Temperature	Туре	Capacitance	Capacitance	Lead	Packing	Individual
code	characteristic	name		tolerance	code	style code	specification

• Product code

DE2 denotes class X1,Y2.

•Temperature characteristic

Je	rature characteristic	
	Code	Temperature characteristic
	1X	SL
	B3	В
	E3	E
	F3	F

Please confirm detailed specification on [Specification and test methods].

• Type name

This denotes safety certified type name Type KY.

Capacitance

The first two digits denote significant figures ; the last digit denotes the multiplier of 10 in pF. ex.) In case of 472.

$$47 \times 10^2 = 4700 \text{pF}$$

• Capacitance tolerance Please refer to [Part number list].

• Lead code

Code	Lead	Lead style				
A*	Vertical crimp long type					
B*	Vertical arima abort two	Lead Length : 5mm				
J*	Vertical crimp short type	Lead Length : 3.5mm				
N*	Vertical crimp taping type					
	for to [Dort number list]					

* Please refer to [Part number list].

Packing style code

Code	Packing type
В	Bulk type
А	Ammo pack taping type

• Individual specification

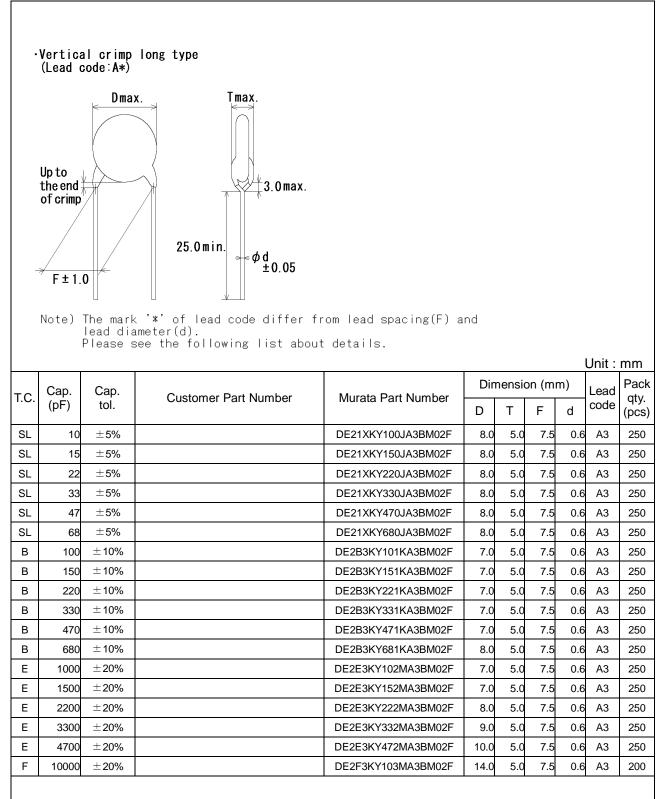
In case part number cannot be identified without 'individual specification', it is added at the end of part number.

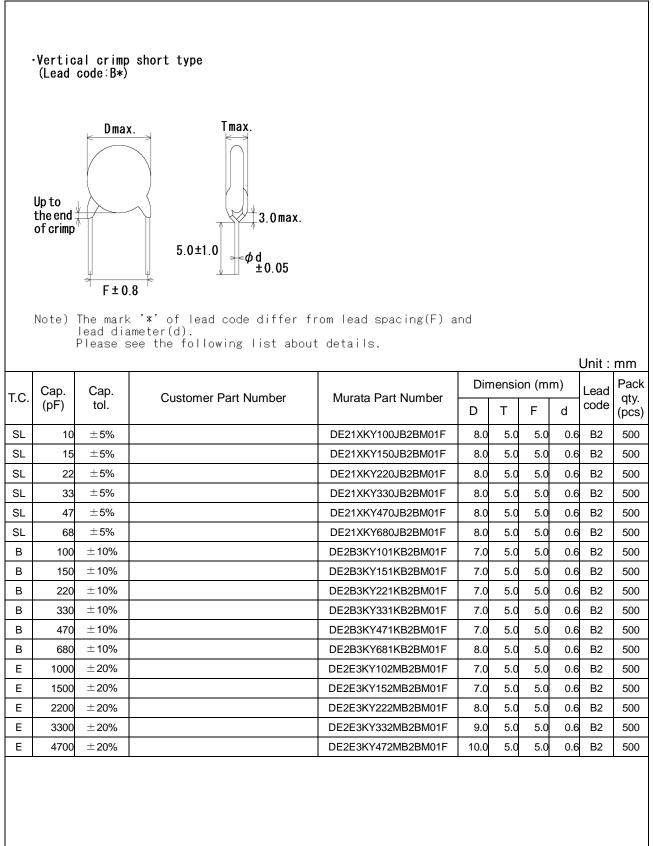
Code	Specification				
M01F	Dielectric strength between lead wires: AC2000V(r.m.s.)	 Simplicity marking Halogen Free 			
M02F	Dielectric strength between lead wires: AC2600V(r.m.s.)	(Br ≤ 900ppm, Cl ≤ 900ppm) Br + Cl ≤ 1500ppm → CP wire			

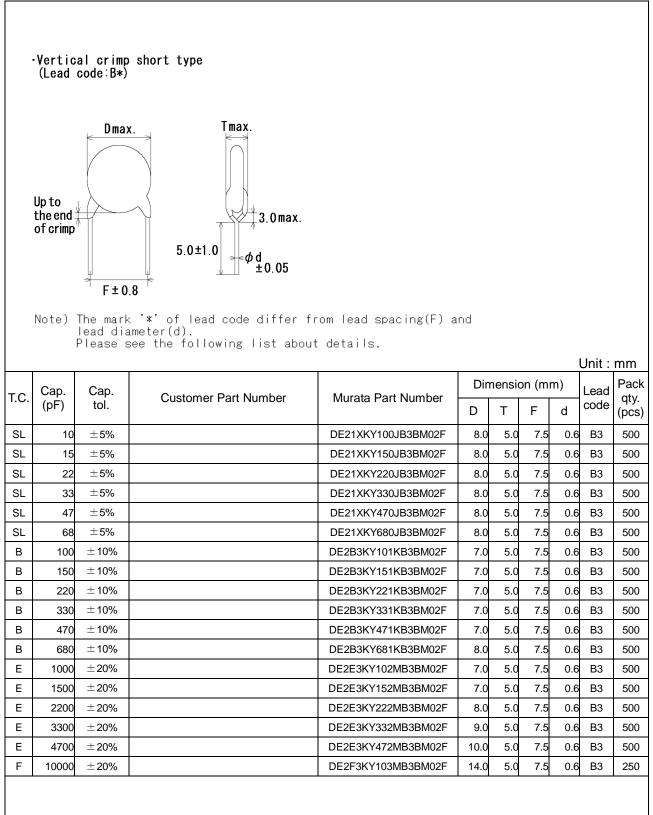
Note) Murata part numbers might be changed depending on lead code or any other changes. Therefore, please specify only the type name(KY) and capacitance of products in the parts list when it is required for applying safety standard of electric equipment.

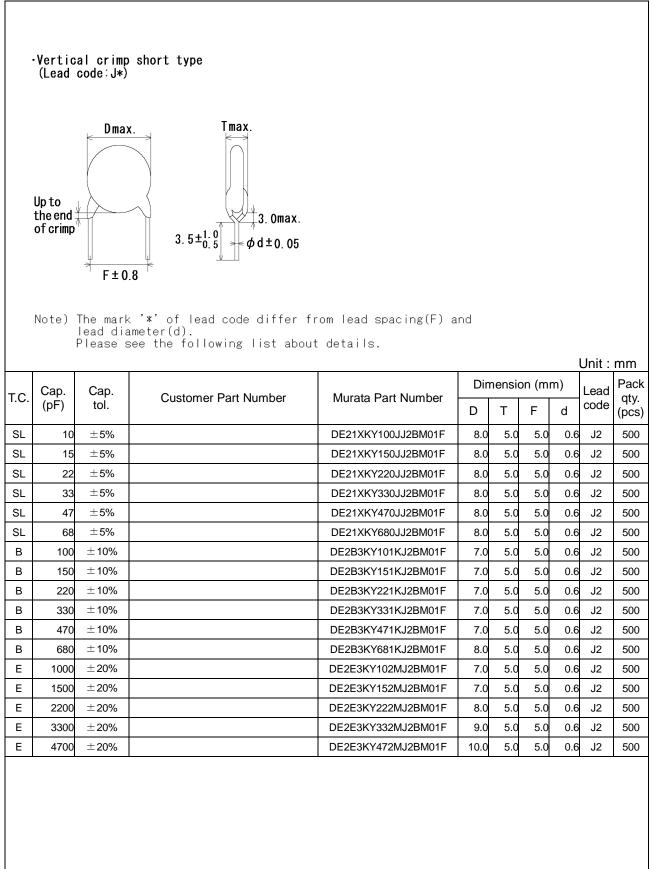
3. Marking	
Nominal capacitan Capacitance tolera Type name Rated voltage mar Class code Halogen Free mark Manufacturing yea Manufacturing mor	3 digit system(100pF and over) : Code : KY : 250~ : X1Y2 : HF : Letter code(The last digit of A.D. year.)
Company name c	ede : (Made in Thailand) (Example) (472M KY250~ X1Y2 HF 5D (m15)

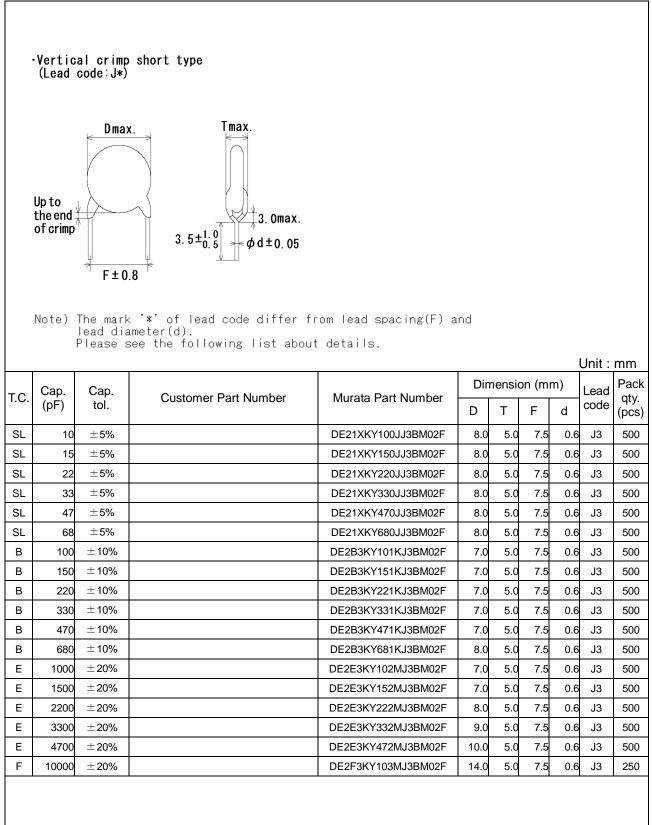
			Refere	ence only						
	Vertica	mberlist al crimp code:A*)	long type							
		0 The mark lead dia	x. Tmax. 3.0 max. 25.0 min. $\phi d_{\pm 0.05}$ x. '*' of lead code differ fr ameter(d). see the following list about		nd				Unit :	mm
					Dimension (mm)					Pack
T.C.	Cap. (pF)	Cap. tol.	Customer Part Number	Murata Part Number	D	Т	F	d	Lead code	
SL	10	±5%		DE21XKY100JA2BM01F	8.0	5.0	5.0	0.6	A2	250
				DEZIMITIOUSAZDINOTI	0.0					
SL	15	±5%		DE21XKY150JA2BM01F	8.0	5.0	5.0	0.6	A2	250
SL SL	15 22	±5% ±5%				5.0 5.0	5.0 5.0	0.6 0.6		250 250
				DE21XKY150JA2BM01F	8.0				A2	
SL	22	±5%		DE21XKY150JA2BM01F DE21XKY220JA2BM01F	8.0 8.0	5.0	5.0	0.6	A2 A2	250
SL SL	22 33	±5% ±5%		DE21XKY150JA2BM01F DE21XKY220JA2BM01F DE21XKY330JA2BM01F	8.0 8.0 8.0	5.0 5.0	5.0 5.0	0.6 0.6	A2 A2 A2	250 250
SL SL SL	22 33 47	±5% ±5% ±5%		DE21XKY150JA2BM01F DE21XKY220JA2BM01F DE21XKY330JA2BM01F DE21XKY470JA2BM01F	8.0 8.0 8.0 8.0	5.0 5.0 5.0	5.0 5.0 5.0	0.6 0.6 0.6	A2 A2 A2 A2	250 250 250
SL SL SL SL	22 33 47 68	±5% ±5% ±5% ±5% ±10%		DE21XKY150JA2BM01F DE21XKY220JA2BM01F DE21XKY330JA2BM01F DE21XKY470JA2BM01F DE21XKY680JA2BM01F	8.0 8.0 8.0 8.0 8.0 7.0 7.0	5.0 5.0 5.0 5.0 5.0 5.0	5.0 5.0 5.0 5.0 5.0 5.0	0.6 0.6 0.6 0.6 0.6 0.6	A2 A2 A2 A2 A2 A2 A2 A2	250 250 250 250
SL SL SL B	22 33 47 68 100	±5% ±5% ±5% ±5% ±10%		DE21XKY150JA2BM01F DE21XKY220JA2BM01F DE21XKY330JA2BM01F DE21XKY470JA2BM01F DE21XKY680JA2BM01F DE2B3KY101KA2BM01F	8.0 8.0 8.0 8.0 8.0 7.0	5.0 5.0 5.0 5.0 5.0	5.0 5.0 5.0 5.0 5.0 5.0	0.6 0.6 0.6 0.6 0.6	A2 A2 A2 A2 A2 A2 A2 A2	250 250 250 250 500
SL SL SL B B	22 33 47 68 100 150	±5% ±5% ±5% ±5% ±10%		DE21XKY150JA2BM01F DE21XKY220JA2BM01F DE21XKY330JA2BM01F DE21XKY470JA2BM01F DE21XKY680JA2BM01F DE2B3KY101KA2BM01F DE2B3KY151KA2BM01F	8.0 8.0 8.0 8.0 8.0 7.0 7.0	5.0 5.0 5.0 5.0 5.0 5.0	5.0 5.0 5.0 5.0 5.0 5.0	0.6 0.6 0.6 0.6 0.6 0.6	A2 A2 A2 A2 A2 A2 A2 A2 A2	250 250 250 250 500 500
SL SL SL B B B	22 33 47 68 100 150 220	$\pm 5\%$ $\pm 5\%$ $\pm 5\%$ $\pm 10\%$ $\pm 10\%$ $\pm 10\%$		DE21XKY150JA2BM01F DE21XKY220JA2BM01F DE21XKY330JA2BM01F DE21XKY470JA2BM01F DE21XKY680JA2BM01F DE2B3KY101KA2BM01F DE2B3KY151KA2BM01F DE2B3KY221KA2BM01F	8.0 8.0 8.0 8.0 7.0 7.0 7.0	5.0 5.0 5.0 5.0 5.0 5.0 5.0	5.0 5.0 5.0 5.0 5.0 5.0 5.0 5.0	0.6 0.6 0.6 0.6 0.6 0.6	A2 A2 A2 A2 A2 A2 A2 A2 A2	250 250 250 250 500 500
SL SL SL B B B B B	22 33 47 68 100 150 220 330	$\pm 5\%$ $\pm 5\%$ $\pm 5\%$ $\pm 10\%$ $\pm 10\%$ $\pm 10\%$ $\pm 10\%$		DE21XKY150JA2BM01F DE21XKY220JA2BM01F DE21XKY330JA2BM01F DE21XKY470JA2BM01F DE21XKY680JA2BM01F DE2B3KY101KA2BM01F DE2B3KY151KA2BM01F DE2B3KY221KA2BM01F DE2B3KY331KA2BM01F	8.0 8.0 8.0 8.0 7.0 7.0 7.0 7.0 7.0	5.0 5.0 5.0 5.0 5.0 5.0 5.0 5.0	5.0 5.0 5.0 5.0 5.0 5.0 5.0 5.0	0.6 0.6 0.6 0.6 0.6 0.6 0.6	A2 A2 A2 A2 A2 A2 A2 A2 A2 A2 A2	250 250 250 500 500 500 500
SL SL SL B B B B B B B B	22 33 47 68 100 150 220 330 470	$\pm 5\%$ $\pm 5\%$ $\pm 5\%$ $\pm 10\%$ $\pm 10\%$ $\pm 10\%$ $\pm 10\%$ $\pm 10\%$		DE21XKY150JA2BM01F DE21XKY220JA2BM01F DE21XKY330JA2BM01F DE21XKY470JA2BM01F DE21XKY680JA2BM01F DE2B3KY101KA2BM01F DE2B3KY151KA2BM01F DE2B3KY221KA2BM01F DE2B3KY331KA2BM01F DE2B3KY471KA2BM01F	8.0 8.0 8.0 8.0 7.0 7.0 7.0 7.0 7.0 7.0	5.0 5.0 5.0 5.0 5.0 5.0 5.0 5.0 5.0	5.0 5.0 5.0 5.0 5.0 5.0 5.0 5.0 5.0	0.6 0.6 0.6 0.6 0.6 0.6 0.6 0.6	A2 A2 A2 A2 A2 A2 A2 A2 A2 A2 A2 A2	250 250 250 500 500 500 500 500
SL SL SL B B B B B B B B B	22 33 47 68 100 150 220 330 470 680	$\pm 5\%$ $\pm 5\%$ $\pm 5\%$ $\pm 10\%$ $\pm 10\%$ $\pm 10\%$ $\pm 10\%$ $\pm 10\%$ $\pm 10\%$		DE21XKY150JA2BM01F DE21XKY220JA2BM01F DE21XKY330JA2BM01F DE21XKY470JA2BM01F DE21XKY680JA2BM01F DE2B3KY101KA2BM01F DE2B3KY151KA2BM01F DE2B3KY221KA2BM01F DE2B3KY331KA2BM01F DE2B3KY471KA2BM01F DE2B3KY681KA2BM01F	8.0 8.0 8.0 8.0 7.0 7.0 7.0 7.0 7.0 8.0	5.0 5.0 5.0 5.0 5.0 5.0 5.0 5.0 5.0	5.0 5.0 5.0 5.0 5.0 5.0 5.0 5.0 5.0	0.6 0.6 0.6 0.6 0.6 0.6 0.6 0.6	A2 A2 A2 A2 A2 A2 A2 A2 A2 A2 A2 A2 A2 A	250 250 250 500 500 500 500 500 250
SL SL SL B B B B B B B E	22 33 47 68 100 150 220 330 470 680 1000	$\pm 5\%$ $\pm 5\%$ $\pm 5\%$ $\pm 10\%$ $\pm 10\%$ $\pm 10\%$ $\pm 10\%$ $\pm 10\%$ $\pm 10\%$ $\pm 20\%$		DE21XKY150JA2BM01F DE21XKY220JA2BM01F DE21XKY330JA2BM01F DE21XKY470JA2BM01F DE21XKY680JA2BM01F DE2B3KY101KA2BM01F DE2B3KY151KA2BM01F DE2B3KY221KA2BM01F DE2B3KY331KA2BM01F DE2B3KY471KA2BM01F DE2B3KY681KA2BM01F DE2E3KY102MA2BM01F	8.0 8.0 8.0 8.0 7.0 7.0 7.0 7.0 7.0 7.0 7.0 7.0 7.0 7	5.0 5.0 5.0 5.0 5.0 5.0 5.0 5.0 5.0 5.0	5.0 5.0 5.0 5.0 5.0 5.0 5.0 5.0 5.0 5.0	0.6 0.6 0.6 0.6 0.6 0.6 0.6 0.6 0.6 0.6	A2 A2 A2 A2 A2 A2 A2 A2 A2 A2 A2 A2 A2 A	250 250 250 500 500 500 500 500 250 500
SL SL SL B B B B B B B E E	22 33 47 68 100 150 220 330 470 680 1000 1500	$\pm 5\%$ $\pm 5\%$ $\pm 5\%$ $\pm 10\%$ $\pm 10\%$ $\pm 10\%$ $\pm 10\%$ $\pm 10\%$ $\pm 10\%$ $\pm 20\%$		DE21XKY150JA2BM01F DE21XKY220JA2BM01F DE21XKY330JA2BM01F DE21XKY470JA2BM01F DE21XKY680JA2BM01F DE2B3KY101KA2BM01F DE2B3KY151KA2BM01F DE2B3KY221KA2BM01F DE2B3KY331KA2BM01F DE2B3KY681KA2BM01F DE2B3KY681KA2BM01F DE2E3KY102MA2BM01F	8.0 8.0 8.0 8.0 7.0 7.0 7.0 7.0 7.0 7.0 7.0 7.0 7.0 7	5.0 5.0 5.0 5.0 5.0 5.0 5.0 5.0 5.0 5.0	5.0 5.0 5.0 5.0 5.0 5.0 5.0 5.0 5.0 5.0	0.6 0.6 0.6 0.6 0.6 0.6 0.6 0.6 0.6 0.6	A2 A2	250 250 250 500 500 500 500 250 250 500 50

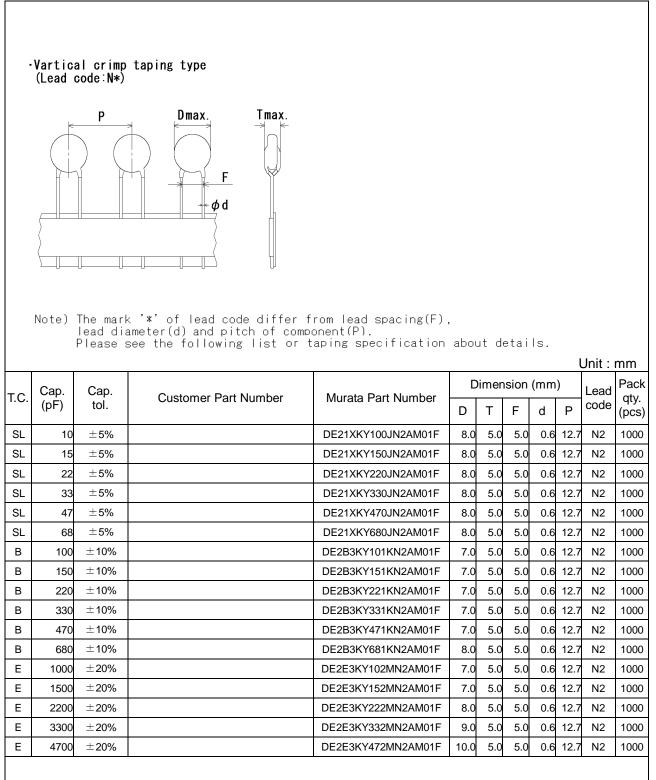


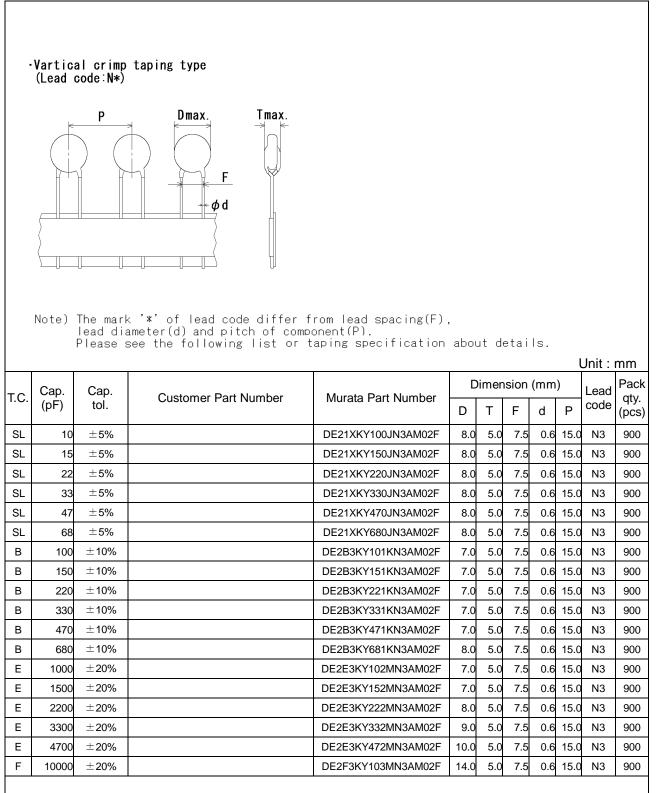












No.		st methods Item	Sp	pecification		Test method				
1	Appearance and dimensions		bearance and dimensions No marked defect on appearance form and dimensions. Please refer to [Part number list].			The capacitor should be inspected by naked eyes for visible evidence of defect. Dimensions should be measured with slide calipers.				·
2	Marking		To be easily legible.		The capacit	or should	be inspect	ed by nake	ed eves.	
3	Dielectric Between lead strength wires		No failure.	<u></u>		The capacit AC2000V(r. :M01] or AC specification the lead wir	or should .m.s.) [in c C2600V(r.i n:M02] <5	not be dan ase of indi m.s.) [in ca 0/60Hz> is	naged whe ividual spe ase of indiv	n cification ⁄idual
		Body insulation	No failure.			First, the ter connected t Then, a me be closely w the body of to the distar about 3 to 4 from each t Then, the c container fil diameter. Fi applied for 6 and metal b	rminals of ogether. tal foil sho vrapped ar the capaci mm erminal. apacitor sh led with m nally, AC2 50 s betwe	the capaci uld ound itor Met foil 	al serted into about 1n s.)<50/601	About 3 to 4 mm Metal balls a nm Hz> is
4	Insulation Resis	tance (I.R.)	10000MΩ min.			The insulation resistance should be measured with DC500 \pm 50V within 60 \pm 5 s of charging. The voltage should be applied to the capacitor through a resistor of 1M Ω .			j .	
5	Capacitance		Within specifie	ed tolerance.		The capacitance should be measured at 2 1±0.1kHz(Char. SL: 1±0.1MHz) and AC5 max				
6	Q		1000mi	Char. SL : The dissipation factor a 400+20C* ² min.(30pF under) at 20°C with 1±0.1kHz 1000min. (30pF min.)		and Q should be measured z(Char. SL : 1 ± 0.1 MHz) and				
	Dissipation Fact	. ,	Char. B, E : 2.5% max. Char. F : 5.0% max.							
7	Temperature characteristic		Char. SL : +35 (Temp. range : Char. B : Wit Char. E : Wit Char. F : Wit	50 to –1000 ppm/ : +20 to +85°C) hin ±10 % hin +20/-55%	°C	The capacit each step s			should be	made at
				Step	1	2	3	4	5]
				Temp.(°C)	20±2	-25+2	20±2	85±2	20±2	1

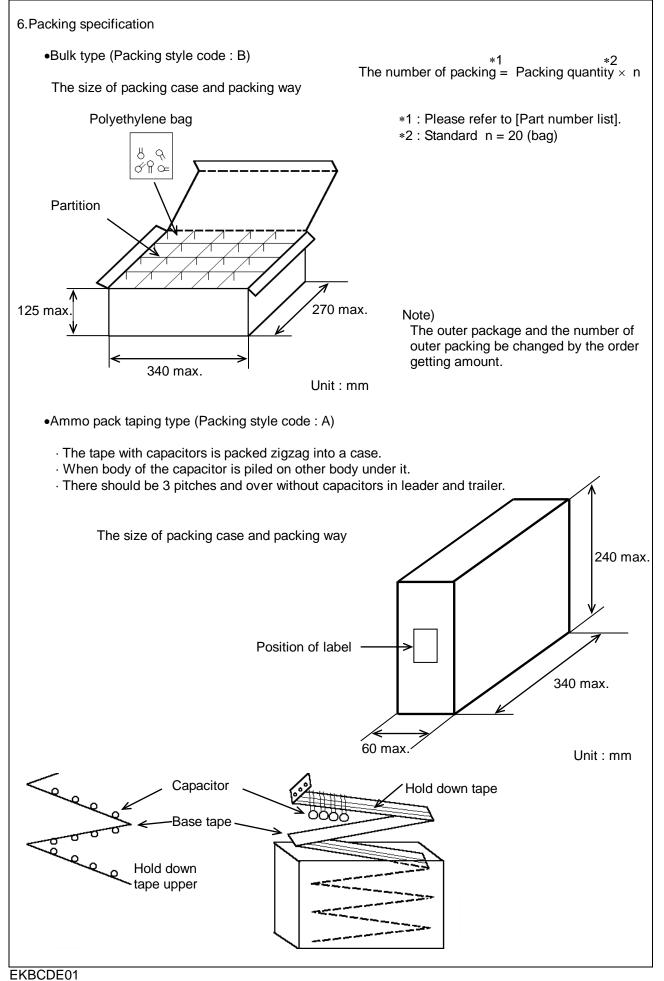
*2 "C" expresses nominal capacitance value(pF)

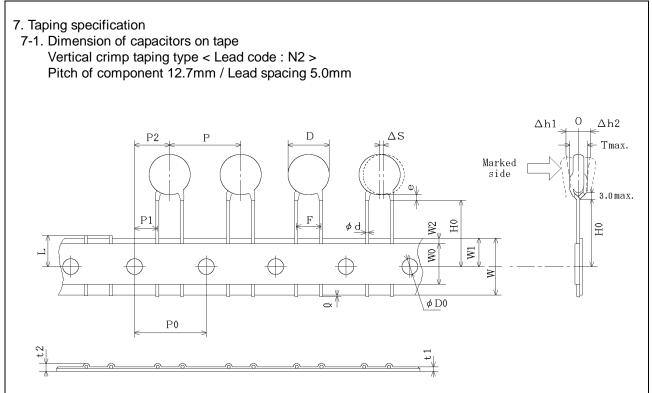
			Reference only	
No.	Item		Specification	Test method
8	Active flammability		The cheese-cloth should not be on fire.	The capacitors should be individually wrapped in at least one but more than two complete layers of cheese-cloth. The capacitor should be subjected to 20 discharges. The interval between successive discharges should be 5 s. The UAc should be maintained for 2min after the last discharge. $s_{1} + \frac{r}{r_{r}} + \frac{L_{1}}{s_{2}} + \frac{L_{2}}{c_{1}} + \frac{r}{c_{2}} + \frac{r}{c_{1}} + \frac{r}{c_{2}} + \frac{r}{c_{2}} + \frac{r}{c_{1}} + \frac{r}{c_{2}} + \frac{r}{c_{2}} + \frac{r}{c_{2}} + \frac{r}{c_{2}} + \frac{r}{c_{2}} + \frac{r}{c_{1}} + \frac{r}{c_{2}} + \frac{r}$
				$\label{eq:constraint} \begin{array}{rcl} & & & & & & \\ \text{Sciloscope} \\ \text{C1,2} & : 1 \mu F \pm 10\%, \ \text{C3} : 0.033 \mu F \pm 5\% \ 10 kV \\ \text{L1 to L4} : 1.5 m \text{H} \pm 20\% \ 16 \text{A Rod core choke} \\ \text{R} & : 100 \Omega \pm 2\%, \ \text{Ct} : 3 \mu \text{F} \pm 5\% \ 10 kV \\ \text{UAc} & : \text{UR} \pm 5\% \ \text{UR} : \text{Rated working voltage} \\ \text{Cx} & : \text{Capacitor under test} \\ \text{F} & : \text{Fuse, Rated 10A} \\ \text{Ut} & : \ \text{Voltage applied to Ct} \end{array}$
				Ux SKV time
9	Robustness of terminations	Tensile Bending	Lead wire should not cut off. Capacitor should not be broken.	Fix the body of capacitor, apply a tensile weight gradually to each lead wire in the radial direction of capacitor up to 10N and keep it for 10 ± 1 s. With the termination in its normal position, the capacitor is held by its body in such a manner that the axis of the termination is vertical; a mass applying a force of 5N is then suspended from the end of the termination. The body of the capacitor is then inclined, within a period of 2 to 3 s, through an angle of about 90° in the vertical plane and then returned to its initial position over the same period of time; this operation constitutes one bend. One bend immediately followed by a second bend in the opposite direction.
10	Vibration resistance	Appearance Capacitance Q D.F.	No marked defect. Within the specified tolerance. Char. SL : 400+20C* ² min.(30pF under) 1000min. (30pF min.) Char. B, E : 2.5% max. Char. F : 5.0% max.	The capacitor should be firmly soldered to the supporting lead wire and vibration which is 10 to 55Hz in the vibration frequency range,1.5mm in total amplitude, and about 1min in the rate of vibration change from 10Hz to 55Hz and back to 10Hz is applied for a total of 6 h; 2 h each in 3 mutually perpendicular directions.
11	Solderability of leads		Lead wire should be soldered with uniformly coated on the axial direction over 3/4 of the circumferential direction.	The lead wire of a capacitor should be dipped into a ethanol solution of 25wt% rosin and then into molten solder for 2±0.5 s. In both cases the depth of dipping is up to about 1.5 to 2.0mm from the root of lead wires. Temp. of solder : 245±5°C Lead Free Solder (Sn-3Ag-0.5Cu) 235±5°C H63 Eutectic Solder

*2 "C" expresses nominal capacitance value(pF)

No.	. Item		Specification	Test method
12	Soldering effect	Appearance	No marked defect.	Solder temperature: 350±10°C or 260±5°C
	(Non-preheat)	Capacitance	Within ±10%	Immersion time $: 3.5\pm0.5 \text{ s}$
	(item preneat)	change		(In case of 260±5°C : 10±1 s)
		I.R.	1000MO min	The depth of immersion is up to about
			1000MΩ min.	1.5 to 2.0mm from the root of lead wires.
		Dielectric	Per item 3	1.5 to 2.0mm from the root of lead wires.
		strength		Thermal Capacitor
				insulating (
				□
				Molten
				solder
				Dre treatment . Conseiter should be stored at
				Pre-treatment : Capacitor should be stored at
				$85\pm 2^{\circ}$ C for 1 h, then placed at
				*1 room condition for 24±2 h
				before initial measurements.
				Post-treatment : Capacitor should be stored for 1
				to 2 h at *1room condition.
13	Soldering effect	Appearance	No marked defect.	First the capacitor should be stored at 120+0/-5°C
	(On-preheat)	Capacitance	Within ±10%	for 60+0/-5 s.
		change		Then, as in figure, the lead wires should be
		I.R.	1000MΩ min.	immersed solder of 260+0/-5°C up to 1.5 to 2.0mm
		Dielectric	Per item 3	from the root of terminal for 7.5+0/-1 s.
		strength		Thermal Capacitor
				insulating
				□
				solder
				Pre-treatment : Capacitor should be stored at
				$85\pm2^{\circ}$ C for 1 h, then placed at
				* ¹ room condition for 24 ± 2 h
				before initial measurements.
				Post-treatment : Capacitor should be stored for 1 to
14	Flame test		The capacitor flame discontinue	2 h at * ¹ room condition. The capacitor should be subjected to applied
14	Fidme lest		as follows.	flame for 15 s. and then removed for 15 s until 5
			as follows.	cycle.
				sycic.
			Cycle Time	19 Capacitor
			1 to 4 30 s max.	Thame
			5 60 s max.	To the second
				5 × / ***
				Gas Burner
15	Passive flammability	,	The burning time should not be	The capacitor under test should be held in the flame
			exceeded the time 30 s.	in the position which best promotes burning.
			The tissue paper should not	Time of exposure to flame is for 30 s.
			ignite.	Length of flame : 12±1mm
				Gas burner : Length 35mm min.
				Inside Dia. 0.5±0.1mm
				Outside Dia. 0.9mm max.
				Gas : Butane gas Purity 95% min.
				About 8mm
				Gas burner -> Flame
				45° das burner 45°
				About 10mm thick board
* ¹ "ro	om condition" Tempera	ature: 15 to 35°C	Relative humidity: 45 to 75%, Atmosp	oheric pressure: 86 to 106kPa

			Reference only	
No.	Iten	n	Specification	Test method
16	Humidity	Appearance	No marked defect.	Set the capacitor for 500±12 h at 40±2°C in 90 to
	(Under steady	Capacitance	Char. SL : Within ±5%	95% relative humidity.
	state)	change	Char. B : Within ±10%	
			Char. E, F : Within ±15%	Post-treatment : Capacitor should be stored for 1
		Q	Char. SL :	to 2 h at *1 room condition.
			275+5/2C* ² min.(30pF under)	
			350min. (30pF min.)	
		D.F.	Char. B, E : 5.0% max.	
			Char. F : 7.5% max.	
		I.R.	3000MΩ min.	
		Dielectric	Per item 3	
		strength		
17	Humidity loading	Appearance	No marked defect.	Apply the rated voltage for 500±12 h at 40±2°C in
	r annarty roading	Capacitance	Char. SL : Within ±5%	90 to 95% relative humidity.
		change	Char. B : Within ±10%	
			Char. E, F : Within ±15%	Post-treatment : Capacitor should be stored for 1
		Q	Char. SL :	to 2 h at *1 room condition.
		C.	275+5/2C* ² min.(30pF under)	
			350min. (30pF min.)	
		D.F.	Char. B, E : 5.0% max.	
		D.F.	Char. F : 7.5% max.	
		I D		•
		I.R.	3000MΩ min.	4
		Dielectric	Per item 3	
10	1.6	strength	No moderal defect	
18	Life	Appearance	No marked defect.	Impulse voltage
		Capacitance	Within ±20%	Each individual capacitor should be subjected to
		change		a 5kV impulses for three times. Then the
		I.R.	3000MΩ min.	capacitors are applied to life test.
		Dielectric	Per item 3	
		strength		100 (%) Front time (T1) = 1.7μ s=1.67T
				Time to half-value (T2) = 50 μ s
				50
				T2
				The capacitors are placed in a circulating air oven
				for a period of 1000 h.
				The air in the oven is maintained at a temperature
				of 125+2/-0 °C, and relative humidity of 50% max
				Throughout the test, the capacitors are subjected
				to a AC425V(r.m.s.)<50/60Hz> alternating voltage
				of mains frequency, except that once each hour
				the voltage is increased to AC1000V(r.m.s.)
				for 0.1 s.
				Post-treatment : Capacitor should be stored for 1
10	Tomporture	Annersse	No marked defect	to 2 h at *1room condition.
19	Temperature and	Appearance	No marked defect.	The capacitor should be subjected to
	immersion cycle	Capacitance	Char. SL : Within ±5%	5 temperature cycles, then consecutively to
		change	Char. B : Within ±10%	2 immersion cycles.
			Char. E, F: Within ±20%	<temperature cycle=""></temperature>
		Q	Char. SL :	Step Temperature(°C) Time
			275+5/2C* ² min.(30pF under)	1 -40+0/-3 30 min
			350min. (30pF min.)	2 Room temp. 3 min
		D.F.	Char. B, E : 5.0% max.	3 +125+3/-0 30 min
			Char. F : 7.5% max.	4 Room temp. 3 min
		I.R.	3000MΩ min.	
		Dielectric	Per item 3	Cycle time : 5 cycle
		strength		
				<immersion cycle=""></immersion>
				Step Temperature(°C) Time Immersion
				Walel
				1 +65+5/-0 15 min Clean
				Water
				2 0±3 15 min Salt
				2 0±5 15 min water
				Cycle time : 2 cycle
				Pre-treatment : Capacitor should be stored at
				85±2°C for 1 h, then placed at
				* ¹ room condition for 24 ± 2 h.
				Post-treatment : Capacitor should be stored for
				24 ± 2 h at * ¹ room condition.
1 "	m condition" Town	I atura: 15 to 2500	I , Relative humidity: 45 to 75%, Atmosphe	
				The pressure: op to TOOKPa
- "C'	expresses nominal of	capacitance value	(pF)	

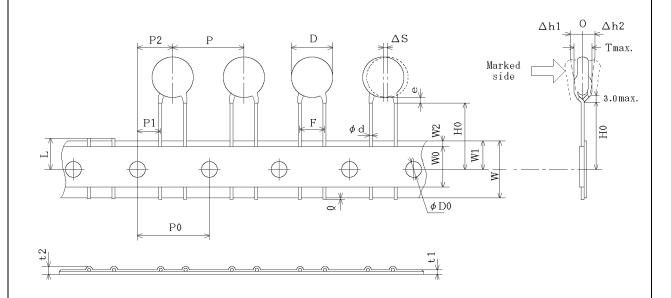




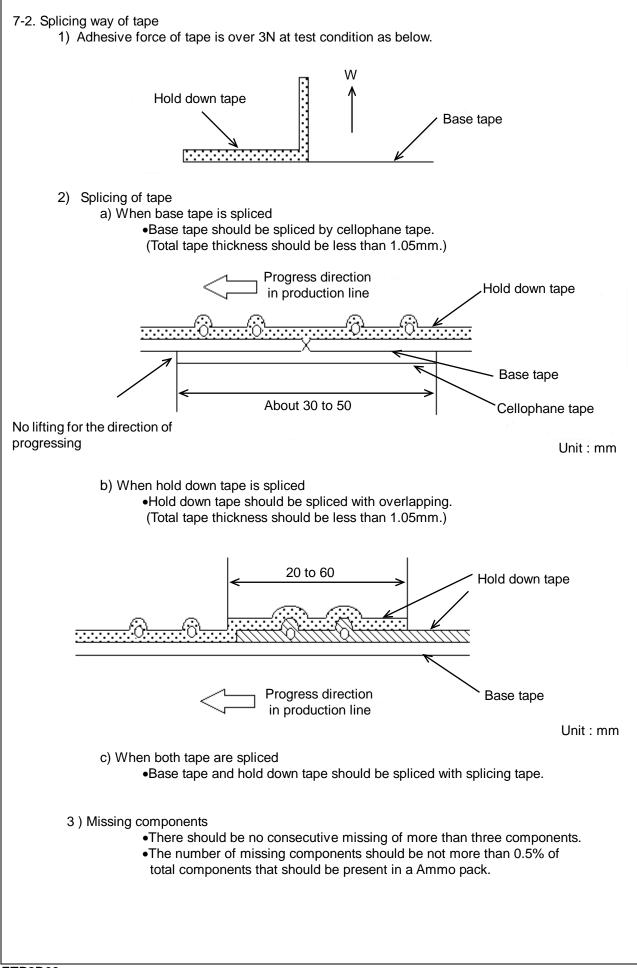
Unit : mm

Item	Code	Dimensions	Remarks
Pitch of component	Р	12.7±1.0	
Pitch of sprocket hole	P0	12.7±0.3	
Lead spacing	F	0.8 5.0±0.2	
Length from hole center to component center	P2	6.35±1.3	Deviation of progress direction
Length from hole center to lead	P1	3.85±0.7	
Body diameter	D	Please refer to [Part number list].	
Deviation along tape, left or right	ΔS	0±1.0	They include deviation by lead bend.
Carrier tape width	W	18.0±0.5	
Position of sprocket hole	W1	9.0±0.5	Deviation of tape width direction
Lead distance between reference and bottom planes	но	18.0± ^{2.0} ₀	
Protrusion length	Q	+0.5~-1.0	
Diameter of sprocket hole	φD0	4.0±0.1	
Lead diameter	φd	0.60±0.05	
Total tape thickness	t1	0.6±0.3	They include hold down tape thickness.
Total thickness, tape and lead wire	t2	1.5 max.	
Deviation across tape, front	Δ h1	1.0 max.	
Deviation across tape, rear	∆h2		
Portion to cut in case of defect	L	11.0± ⁰ _{1.0}	
Hold down tape width	W0	11.5 min.	
Hold down tape position	W2	1.5±1.5	
Coating extension on lead	е	Up to the end of crimp	
Body thickness	Т	Please refer to [Part number list].	

Vertical crimp taping type < Lead code : N3 > Pitch of component 15.0mm / Lead spacing 7.5mm



Unit : mm Dimensions Item Code Remarks Ρ Pitch of component 15.0±2.0 Pitch of sprocket hole P0 15.0±0.3 F 7.5±1.0 Lead spacing P2 7.5±1.5 Length from hole center to component center Deviation of progress direction P1 3.75±1.0 Length from hole center to lead Body diameter D Please refer to [Part number list]. ΔS 0±2.0 Deviation along tape, left or right They include deviation by lead bend . W 18.0 ± 0.5 Carrier tape width W1 9.0 ± 0.5 Deviation of tape width direction Position of sprocket hole Lead distance between reference and bottom $18.0\pm_{0}^{2.0}$ H0 planes Q **Protrusion length** +0.5~-1.0 Diameter of sprocket hole φD0 4.0±0.1 Lead diameter φq 0.60 ± 0.05 Total tape thickness t1 0.6±0.3 They include hold down tape thickness. t2 Total thickness, tape and lead wire 1.5 max. Deviation across tape, front ∆h1 2.0 max. $\Delta h2$ Deviation across tape, rear 11.0±⁰_{1.0} Portion to cut in case of defect L W0 Hold down tape width 11.5 min. W2 1.5±1.5 Hold down tape position Coating extension on lead е Up to the end of crimp Т Body thickness Please refer to [Part number list]



EU RoHS and Halogen Free

This products of the following crresponds to EU RoHS and Halogen Free

(1) RoHS

EU RoHs 2011/65/EC compliance

maximum concentration values tolerated by weight in homogeneous materials •1000 ppm maximum Lead

- •1000 ppm maximum Mercury
- •100 ppm maximum Cadmium
- •1000 ppm maximum Hexavalent chromium
- •1000 ppm maximum Polybrominated biphenyls (PBB)
- •1000 ppm maximum Polybrominated diphenyl ethers (PBDE)

(2) Halogen-Free

The International Electrochemical Commission's (IEC) Definition of Halogen-Free (IEC 61249-2-21) compliance

- •900 ppm maximum chlorine
- •900 ppm maximum bromine
- •1500 ppm maximum total chlorine and bromine